

Receiving Report

Date: 13/12/23
 Supplier: THYSON

Batch No: 1127818
 Dart P/O: 22425

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒
 Shipment Complete: Yes ☐ No ☒ N/A ☐
 QC6 Inspection ☒ N/A ☐
 Work Order 5311227 N/A ☒

Discrepancies

| Part Number | Description | Quantity Ordered | Quantity Received | Quantity Returned | Quantity Short | Comments |
|----------------------|-------------|---------------------|----------------------|----------------------|-------------------|----------|
| M 7078 03700 02 | | 27 | 0 | 0 | 27 | |
| M 7078 163 120000 70 | | 60 | 0 | 0 | 60 | |
| | | | | | | |

Initials of receiver (if shipment OK) Level 12

Production/Admin: 13/12/23
 Date
 Received/Costing
 Initial

Location _____

Purchase Order Receipt Listing

Monday, December 23, 2013 11:52:04 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO22425 Receipt Dates from 12/23/2013 to 12/23/2013 All Line Item Types

All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

| Purchase Order ID/ Curr Type | Line Nbr/ Insp Req | Project ID | Reference/ Description/ Cert Std | PO U/M/ Stock U/M | Required Date | Recv Date/ Recv Emp | Recv Qty (PO U/M) | Cost Per Unit/ Recv Value | Inspected Qty/ Rejected Qty (PO U/M) | MRB Qty/ MRB Reject Qty | Book Amt |
|---|-----------------------|------------|--|----------------------|---------------|------------------------|----------------------|------------------------------|--|----------------------------|----------|
| Vendor ID \ Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd | | | | | | | | | | | |
| PO22425 | 1 | | M304R1.500 f | f | 12/27/2013 | 12/23/2013 | 12.0000 | \$10.17 | 0.0000 | 0 | \$122.03 |
| CAD | No | | 304 round bar 1.500 f | f | 12.0000 | DES102 | | \$122.03 | 0.0000 | 0 | |
| | | | m127818 | | | | | | | | |
| | 3 | | M6061T6B0.375X01. f | f | 12/27/2013 | 12/23/2013 | 24.0000 | \$0.80 | 0.0000 | 0 | \$19.16 |
| | No | | 6061T6 BAR .375 x f | f | 24.0000 | DES102 | | \$19.16 | 0.0000 | 0 | |
| | | | 1.00 | | | | | | | | |
| | | | m127818 | | | | | | | | |
| | 4 | | M6061T6B0.750X01. f | f | 12/27/2013 | 12/23/2013 | 12.0000 | \$2.34 | 0.0000 | 0 | \$28.02 |
| | No | | 6061-T6 Bar .750 X f | f | 12.0000 | DES102 | | \$28.02 | 0.0000 | 0 | |
| | | | 1.50 | | | | | | | | |
| | | | m127818 | | | | | | | | |
| | 5 | | M6061T6B0.750X03. f | f | 12/27/2013 | 12/23/2013 | 12.0000 | \$4.65 | 0.0000 | 0 | \$55.74 |
| | No | | 6061-T6 Bar .750 x f | f | 12.0000 | DES102 | | \$55.74 | 0.0000 | 0 | |
| | | | 3.00 | | | | | | | | |
| | | | m127818 | | | | | | | | |
| | 6 | | M6061T6B00750X00 f | f | 12/27/2013 | 12/23/2013 | 100.0000 | \$0.28 | 0.0000 | 0 | \$28.25 |
| | No | | .125 | | 100.0000 | DES102 | | \$28.25 | 0.0000 | 0 | |
| | | | 6061-T6 Bar .750 x f | f | | | | | | | |
| | | | .125 | | | | | | | | |
| | | | m127818 | | | | | | | | |
| | 7 | | M6061T6B2.000X01. f | f | 12/27/2013 | 12/23/2013 | 12.0000 | \$5.23 | 0.0000 | 0 | \$62.71 |
| | No | | 250 | | 12.0000 | DES102 | | \$62.71 | 0.0000 | 0 | |
| | | | 6061-T6 Bar 2.00 x f | f | | | | | | | |
| | | | 1.25 | | | | | | | | |
| | | | m127818 | | | | | | | | |

| Purchase Order ID/ Curr Type | Line Nbr/ Insp Req | Project ID | Reference/ Description/ Cert Std | PO U/M/ Stock U/M | Required Date Required Qty | Recv Date/ Recv Emp | Recv Qty (PO U/M) | Cost Per Unit/ Recv Value | Inspected Qty/ Rejected Qty (PO U/M) | MIRB Qty/ MIRB Reject Qty | Book Amt |
|------------------------------------|-----------------------------|------------|--|----------------------|-------------------------------|---------------------------|-------------------------|------------------------------|--|---------------------------------|----------|
| Total Received Quantity: | | | | | | | | | | | 172.0000 |
| Total Qty to Inspect (PO U/M): | | | | | | | | | | | 0.0000 |
| Total Reject Quantity: | | | | | | | | | | | 0.0000 |
| Total Receipt Value: | | | | | | | | | | | \$315.92 |
| Total Balance Due Quantity: | | | | | | | | | | | 0.0000 |

B I L L O F L A D I N G

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 855986
Ship Date 20Dec13 at 12:30 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-636504- 1 Your PO # 22425
STAINLESS STEEL ROUND BAR 304L
1.50" DIA X 144.0000"

Heat Number Tag No
H7D2 247039

Quantity PCS Wt LBS
12 FT 1 75

2) Our Order PEC-636504- 2 Your PO # 22425
ALUMINUM FLAT BAR 6061-T6511
.375" x 1.00" X 144.0000"

Heat Number Tag No
21359 247041

Quantity PCS Wt LBS
24 FT 2 11

3) Our Order PEC-636504- 3 Your PO # 22425
ALUMINUM FLAT BAR 6061-T6511
.750" X 1.50" X 144.0000"

Heat Number Tag No
21511 247042

Quantity PCS Wt LBS
12 FT 1 16

4) Our Order PEC-636504- 4 Your PO # 22425
ALUMINUM FLAT BAR 6061-T6511
.750" x 3.00" X 144.0000"

Heat Number Tag No
Z00219063 247043

Quantity PCS Wt LBS
12 FT 1 32

5) Our Order PEC-636504- 5 Your PO # 22425
ALUMINUM FLAT BAR 6061-T6511
.125" x .750" X 240.0000"

Heat Number Tag No
21256 247044

Quantity PCS Wt LBS
100 FT 5 11

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

B I L L O F L A D I N G
Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship To: (1)
DART AEROSPACE

No: PEC 855986
Ship Date 20Dec13 at 12:30 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

B I L L O F L A D I N G

6) Our Order PEC-636504- 6 Your PO # 22425
ALUMINUM FLAT BAR 6061-T6511
1.250" x 2.00" X 144.0000"

MTR

| Heat Number | Tag No | Quantity | PCS | Wt LBS |
|-------------|--------|----------|-----|--------|
| 201324784 | 247045 | 12 FT | 1 | 35 |

| Tags | PCS | LBS |
|------|-----|-----|
| 6 | 11 | 180 |

Heat Number
201324784
21256
21359
21511
H7D2
Z00219063

*** Chemical Analysis ***

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL 2 BDLS GW. 225 LBS

***** CLOSED FOR THE HOLIDAYS *****
ON DEC. 25TH & 26TH, 31ST & JAN. 1ST.

WE ARE OPENED FOR BUSINESS ON DEC. 24, 27 & 30.

HAVE A HAPPY HOLIDAY SEASON!

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

Page: 2Continued

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

SHIP FROM:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

SHIP TO: (1)
DART AEROSPACE

NO: PEC 855986
SHIP DATE 20Dec13 at 12:30 From PFW
PROBILL
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

B I L L O F L A D I N G

* WE STOCK STAINLESS STEEL *
* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 3 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

THYSSENKRUPP MATERIALS NA

DART AEROSPACE
STAINLESS STEEL ROUND BAR 304L
1.30" DIA X 144.0000"
PART NO.

P.O./Ref 22425

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Signed by:

BL PEC-855986-001

20Dec13
Pg 1/1



METALLURGICAL TEST REPORT

NORTH AMERICAN STAINLESS
6870 HIGHWAY 42 EAST
CHENT, KY 41045

6870 HIGHWAY 42 EAST

Certificate: 881036 1 Mail To:
THYSSENKRUPP MATERIALS
2821 LANSTAFF ROAD
CONCORD, ON L4K5C6

Ship To:
THYSSENKRUPP MATERIALS
2821 LANSTAFF ROAD
CONCORD, ON L4K5C6

Date: 10/17/2013 Page: 1
Steel: 304/304L
Finish: ST

Your Order: PEC252845

NAS Order: IN 0177356 01

Corrosion: ASTM A262-10 Prac A/E OK

PRODUCT DESCRIPTION:

NACE MR0175 (MID RADIUS ONLY)
Round Bar, Annealed, Smooth turned, Cold finished
UNS 30400/30403, EN 10204 3.1, ASTM A484/1
ASTM A276/40, ASTM A479/11, ASTM A182/10 CHEM ONLY,
ASTM SA479/10a, ASME SA182/10 CHEM ONLY
AMS 5639H, AMS 5647J, AMS QQS-7638, QQS-763F
SOLUTION ANNEAL TEMP 1900F MIN, ASTM A320/08 CL 1 GR B8
ASTM A193/10a-ASME SA193/10 CL 1 GR B8 (EXC PAR 7.2)

REMARKS:

COMPLIES W/REQUIREMENTS OF DPAR 252-225-7014A-1 EU DIRECTIVE
2011/65/EU, ROHS, EAF+AOD+CC. NO WELD REPAIR, MELTED AND WEG
IN USA FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

| Product Id | Skid # | Diameter | Size | Weight | -----Length----- | Mark | Pieces | Commodity Code |
|------------|--------|----------|------|--------|------------------|------|--------|----------------|
| BF5288 8 | | 1.5000 | | 1.534 | 144.00 | 1 | 1 | |

CHEMICAL ANALYSIS

CM(Country of Met) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

Chemical Analysis per ASTM A751/08

| HEAT | CM | C % | CO % | CR % | CU % | MN % | MO % | N % | NI % | P % |
|------|-------|-------|-------|---------|-------|--------|-------|-------|--------|-------|
| H7D2 | US | .0215 | .1525 | 18.0420 | .4365 | 1.3975 | .3150 | .0724 | 8.5600 | .0350 |
| | S % | SI % | | | | | | | | |
| | .0235 | .2285 | | | | | | | | |

MECHANICAL PROPERTIES

| Product Id | 1 d o i c r | HB No. | .2YS KSI | UTS KSI | RA % | Ring % 4D |
|------------|-------------------|-----------|-------------|------------|---------|--------------|
| BF5288 8 | R L | 161.00 | 45.35 | 89.28 | 75.54 | 43.25 |

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy
of the test methods used, the material meets the specifications stated. These results relate only to the items
tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical
Dept. Mgr.

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511
750" X 1.50" X 144,0000"
PART NO.

P.O./Ref 22425

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-855986-003

20Dec13
Pg 1/1



TEL: (416)745-4444 FAX: (416)745-0925 1-800-668-7210
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4
<http://www.extrudex.com>

MILL TEST ASTM B221-12

| | | | | | |
|----------------------------|----------------------|------------------|------------------------|--------------------|--------------|
| BILL TO | CENT CODE | DIE NUMBER | DATE OF SHIPMENT | EXTRUDEX ORDER NO. | MANIFEST NO. |
| THYSSENKRUPP MATERIALS, NA | 1 | S | 8/12/2013 | 159998 - 10 | 292797 |
| SHIP TO | CUSTOMER NO | ALLOY | TEMPER | SALESMAN | |
| THYSSENKRUPP MATERIALS, NA | PEC-250379 | 6061 | T6511 | FORBES DODWELL | |
| NO DESCRIPTION | CUSTOMER PART NUMBER | PART DESCRIPTION | CERTIFICATION | | |
| 750" X 1.5" FB | 1-750-1500 | | MILL TEST ASTM B221-12 | | |

Mechanical Properties

| Lot | Alloy | Test Date | Ultimate Tensile Strength (KSI) | Yield Strength (KSI) | Percent Elongation | Hardness | Conductivity |
|------|-------|-----------|---------------------------------|----------------------|--------------------|------------------|--------------|
| A.11 | 6061 | Aug/08/13 | 45.0 | 41.4 | 16.00 | 86.1, 86.5, 86.7 | |

Chemical Composition

| Cast Number | Si | Fe | Cu | Mn | Mg | Cr | Ni | Zn | Ti | Ga | V | B | Zr | Bi | Pb | Sn | Sr | Co | Al | Other |
|-------------|------|-------|-------|-------|------|-------|------|--------|-------|------|------|------|------|------|------|------|------|------|------|-----------|
| 21511 | 0.58 | 0.209 | 0.196 | 0.058 | 0.82 | 0.043 | 0.00 | 0.0090 | 0.014 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | Remainder |

We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper specifications.

David Natale
Quality Control Manager

1 - CUSTOMER COPY

MILL TEST ASTM B221-12

THYSSENKRUPP MATERIALS NA

DART AEROSPACE
ALUMINUM FLAT BAR 6061-T6511
1.25" x .750" x 240.0000"
PART NO.

P.O./Ref 22-125

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Signed by:

BL PEC-555986-005

20Dec13
Pg 1/1

Certificate of Mill Test Results



TEL: (416) 745-4444 FAX: (416) 745-0925 1-800-668-7210
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4
<http://www.extrudex.com>

MILL TEST ASTM B221-12

| | | | | | | | | | |
|----------------|----------------------------|----------------------|------------|------------------|------------------------|--------------------|------------|--------------|----------------|
| BILL TO | THYSSENKRUPP MATERIALS, NA | Cert Code | 1 | DATE OF SHIPMENT | 8/12/2013 | EXTRUDEX ORDER NO. | 159543 - 3 | MANIFEST NO. | 292783 |
| SHIP TO | THYSSENKRUPP MATERIALS, NA | CUSTOMER PO | PEC-249990 | ALLOY | 6061 | TEMPER | T6511 | SALESMAN | FORBES DODWELL |
| SO DESCRIPTION | 1.25" x .750" FB | CUSTOMER PART NUMBER | 1-125-750 | PART DESCRIPTION | MADE IN CANADA | | | | |
| | | | | CERTIFICATION | MILL TEST ASTM B221-12 | | | | |

Mechanical Properties

| Lot | Alloy | Test Date | Ultimate Tensile Strength (KSI) | Yield Strength (KSI) | Percent Elongation | Hardness | Conductivity |
|------|-------|-----------|---------------------------------|----------------------|--------------------|------------------|--------------|
| A.11 | 6061 | Aug/03/13 | 41.8 | 36.7 | 12.80 | 86.3, 87.1, 86.6 | |

Chemical Composition

| Cast Number | Si | Fe | Cu | Mn | Mg | Cr | Ni | Zn | Ti | Ga | V | B | Zr | Bi | Pb | Sn | Sr | Co | Al | Other |
|-------------|------|-------|-------|-------|------|-------|------|-------|-------|------|------|------|------|------|------|------|------|------|------|-------|
| 21256 | 0.56 | 0.207 | 0.186 | 0.065 | 0.82 | 0.045 | 0.00 | 0.008 | 0.008 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |

We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper specifications.

David Natale

David Natale
Quality Control Manager

1 - CUSTOMER COPY

MILL TEST ASTM B221-12

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511
3.75" x 1.00" x 144.0000"

PART NO.

PO/Rel 22-125

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

BL PEC-835986-002

Certificate of Mill Test Results

20Dec13
Pg 1/1



TEL: (416) 745-4444 FAX: (416) 745-0925 1-800-668-7210
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4
<http://www.extrudex.com>

MILL TEST ASTM B221-12

| | | | | |
|---|------------------------------------|--------------------------------|----------------------------------|------------------------|
| BILL TO THYSSENKRUPP MATERIALS NA | Cut Code: 1 | DATE OF SHIPMENT 8/12/2013 | EXTRUDEX ORDER NO. 159957 - 1 | MANIFEST NO. 292782 |
| SHIP TO THYSSENKRUPP MATERIALS NA | CUSTOMER PO PEC-250317 | SALESMAN FORBES DODWELL | | |
| SO DESCRIPTION 3.75"x1" FB | CUSTOMER PART NUMBER 1-375-1000 | PART DESCRIPTION 6061 T6511 | | |
| CERTIFICATION MILL TEST ASTM B221-12 | | | | |

Mechanical Properties

| Lot | Alloy | Test Date | Ultimate Tensile Strength (KSI) | Yield Strength (KSI) | Percent Elongation | Hardness | Conductivity |
|------|-------|-----------|---------------------------------|----------------------|--------------------|----------------|--------------|
| A.11 | 6061 | Aug/01/13 | 41.9 | 38.6 | 15.20 | 87,1,87.9,87.5 | |

Chemical Composition

| Alloy | Cast Number | Si | Fe | Cu | Mn | Mg | Cr | Ni | Zn | Ti | Ga | V | B | Zr | Bi | Pb | Sn | Sr | Co | Al | Other |
|-------|-------------|------|-------|------|-------|------|-------|------|-------|-------|------|------|------|------|------|------|------|------|------|------|-----------|
| A.11 | 21359 6061 | 0.57 | 0.215 | 0.20 | 0.071 | 0.82 | 0.053 | 0.00 | 0.015 | 0.013 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | Remainder |

We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper specifications.

David Natalie
Quality Control Manager

1 - CUSTOMER COPY

MILL TEST ASTM B221-12

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511

.750" x 3.00" X 144.0000"

PART NO.

PO/Rel 22425

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-855986-004

20Dec13

Signed by: _____

Pg 1/1

KAISER
ALUMINUM
FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

| | | | | | |
|--|-------------------------|-------------------------------------|---|--|----------------------|
| CUSTOMER PO NUMBER: PEC-253393-2 | | CUSTOMER PART NUMBER: ALREC00350 | | PRODUCT DESCRIPTION: .750 X 3.000 SC RECT BAR | |
| KAISER ORDER NUMBER: 654684 | LINE ITEM: 002 | SHIP DATE: 11/05/2013 | KAISER LOT NUMBER: Z00219063 | ALLOY: 6061 | TEMPER: T6511 |
| WEIGHT SHIPPED: 1524.000 LB | QUANTITY: 48.000 PCS | B/L NUMBER: 607497 | DIAM/DEPTH/KNS: | WIDTH: | LENGTH: 12.000 FT |
| SHIP TO: THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA | | | SOLD TO THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA | | |

Actual Physical Properties

| REFERENCE | DASH# | SAMPLE# | UTS (KSI) | YTS (KSI) | ELONG% | HARDNESS | CONDUCT. | BEND |
|-----------|-------|---------|-----------|-----------|--------|----------|----------|------|
| Z00219063 | 0001 | 1 | 51.6 | 48.2 | 15.3 | RE 94 | N/A | N/A |
| Z00219063 | 0001 | 2 | 51.7 | 48.2 | 12.1 | RE 93 | N/A | N/A |
| Z00219063 | 0001 | 3 | 51.1 | 47.7 | 17.0 | RE 93 | N/A | N/A |
| Z00219063 | 0001 | 4 | 48.5 | 45.0 | 15.2 | RE 94 | N/A | N/A |
| Z00219063 | 0001 | 5 | 49.2 | 45.3 | 14.5 | RE 90 | N/A | N/A |

Chemical Composition (wt%), Aluminum Remainder

| LIMITS | Si | Fe | Cu | Mn | Mg | Cr | Zn | Ti | Pb | Bi | Zr | Ea | Tot |
|---------|------|------|------|------|------|------|------|------|-----|-----|-----|------|------|
| Maximum | 0.80 | 0.70 | 0.40 | 0.15 | 1.20 | 0.35 | 0.25 | 0.15 | NA | NA | NA | 0.05 | 0.15 |
| Minimum | 0.40 | 0.00 | 0.15 | 0.00 | 0.80 | 0.04 | 0.00 | 0.00 | NA | NA | NA | 0.00 | 0.00 |
| 103098 | .71 | .23 | .24 | .09 | .92 | .10 | .02 | .02 | .00 | .00 | .00 | .01 | .03 |

Applicable Requirements:

ASTM-B221-13 STENCILED ASME-SB221 1998 SECT II AMS-QQ-A-200/8 97 (REAF 2012) UNS#A96061
(T6511 also conforms to T6-not applicable to other tempers)

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA
MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY OF ITS COMPOUNDS ARE UTILITZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Timothy K. Fargo, Quality & Technology Manager



Plant Serial: 00112126

Kaiser Order Number: 654684

Line Item: 002

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511
1.250" x 2.00" x 144.0000"

PART NO.

PO/Ref 22425

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

BL PEC-855986-006

Certificate of Mill Test Results

20Dec13
Pg 1/1



Can Do.

Service Center Metals

5850 Quality Way
Prince George, VA 23875

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

| OUR ORDER NUMBER | ITEM |
|------------------|------|
| 192177 | 6 |

BILL TO

ThyssenKrupp Materials NA

MANIFEST NUMBER
210507

DIE NUMBER
MRG1792

DATE OF SHIPMENT
12/12/2013

CERTIFICATION
ASTM-B221-13 StencilCont

SHIP TO
ThyssenKrupp Materials NA, Toronto

CUSTOMER PO
PEC-254216

ALLOY/TEMPER
6061-T6511

SALESPERSON
David Schroeder

SPECIFICATION
AMS-QQA-2008 - 1997

Quantity Certified 2,104 lbs

59 pcs

CUSTOMER PART NUMBER

MRB1792

DESCRIPTION
MGRB 1.250x2.000

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCM extrusions are manufactured in the USA.

Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6

Mechanical Properties

| Tests | Lot No. | Test Date | Ultimate Tensile Strength (KSI) | Yield Strength (KSI) | Percent Elongation |
|-------|-------------|-----------|---------------------------------|------------------------|------------------------|
| | 6 201324784 | 12/7/13 | min 47.60 max 50.40 | min 43.70 max 46.20 | min 16.45 max 17.15 |

Chemical Composition for Aluminum Alloy 6061

| Cast Number | Alloy | Si | Fe | Cu | Mn | Mg | Cr | Zn | Ti | Al | Others Each | Total | Melt Source: |
|-------------|-------|------|------|------|------|------|------|------|------|-------|-------------|-------|--------------------------|
| 112631 | 6061 | 0.77 | 0.38 | 0.34 | 0.09 | 0.92 | 0.10 | 0.06 | 0.02 | 97.32 | 0.05 | 0.15 | United States of America |

Print Date: 12/12/2013

THYSSENKRUPP MATERIALS NA
DART AEROSPACE
STAINLESS STEEL ROUND BAR 304L
1.50" DIA X 144.0000"
PART NO.

Certificate of Mill Test Results
BL PEC-855986-001
20Dec13
Pg 1/1

PO/Rd 22425

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:



METALLURGICAL TEST REPORT

NORTH AMERICAN STAINLESS
6870 HIGHWAY 42 EAST
CHENT, KY 41045

6870 HIGHWAY 42 EAST

Certificate: 881036 1 Ship To: THYSSENKRUPP MATERIALS
2821 LANGSTAFF ROAD
CONCORD, ON L4K5C6
Customer: 007206 001

Date: 10/17/2013 Page: 1

Steel: 304/304L

Finish: ST

Corrosion: ASTM A262-10 Pract A/B OK

NAS Order: IN 0177356 01

Your Order: PEC252845

PRODUCT DESCRIPTION:

NACE MR0175 (MID RADIUS ONLY)
Round Bar, Annealed, Smooth Turned, Cold Finished
UNS 30400/30403, EN 10204 3.1, ASTM A484/11
ASTM A276/10, ASTM A479/11, ASTM A182/10 CHEM ONLY,
ASME SA479/10a, ASME SA182/10 CHEM ONLY
AMS 5639H, AMS 5647J, AMS Q05-763B, Q05-763F
SOLUTION ANNEAL TEMP 1900F MIN, ASTM A320/08 CL 1 CR B8
ASTM A193/10a-ASME SA193/10 CL 1 CR B8 (EXC PAR 7.2)

REMARKS:

COMPLIES W/REQUIREMENTS OF DPAR 252.225-7014a-1 EU DIRECTIVE
2011/65/EU, ROHS, EAF+AOD+CC. NO WELD REPAIR. MELTED AND MFG
IN USA FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

| Product Id | Skid # | Diameter | Size | Weight | Length | Mark | Pieces | Commodity Code |
|------------|--------|----------|------|--------|--------|------|--------|----------------|
| BF5288 8 | | 1.5000 | | 1,534 | 144.00 | 1 | 1 | |

CHEMICAL ANALYSIS CW(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan) Chemical Analysis per ASTM A751/08

| HEAT | CM | C % | CO % | CR % | CU % | MM % | MO % | N % | NI % | P % |
|-------------|----|-------|-------|---------|-------|--------|-------|-------|--------|-------|
| H7D2 | US | .0215 | .1525 | 18.0420 | .4385 | 1.3975 | .3150 | .0724 | 8.5600 | .0350 |
| S % SI % | | | | | | | | | | |
| .0235 .2285 | | | | | | | | | | |

MECHANICAL PROPERTIES

| Product Id | 1 4 | HB | .2YS | UTS | RA | ELNG |
|------------|-----|--------|-------|-------|-------|-------|
| | o i | | KSI | % | % 4D | |
| | c r | No. | | | | |
| BF5288 8 | R L | 161.00 | 45.35 | 89.28 | 75.54 | 43.25 |

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical
Dept. Mgr.

Doc No. 169787 Indexed 180c113 by sissup1

2013-Dec-19 06:17 PM ThyssenKrupp Materials NA Conc 905-669-1/8/

Doc No. 16-1772 Indexed 13 AUG 13 by slssupl

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511

.125" X .750" X 240.0000"

PART NO.

PO/Ref: 22425

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-855986-005

20Dec13

Pg 1/1

Signed by:



MILL TEST ASTM B221-12

TEL: (416)745-4444 FAX: (416)745-0925 1-800-668-7210
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4
<http://www.extrudex.com>

| | | | | |
|---------|---------|---------------------------|---------------------------|----------------------|
| BILL TO | SHIP TO | THYSSENKRUPP MATERIALS NA | THYSSENKRUPP MATERIALS NA | .125" X .750" FB |
| 1 | 1 | CUSTOMER PO | PEC-249590 | CUSTOMER PART NUMBER |
| 1 | 1 | 0.18 | S | 4642 |
| 1 | 1 | TEMPER | 6061 | 16511 |
| 1 | 1 | SALESMAN | FORBES DODWELL | |
| 1 | 1 | DATE OF SHIPMENT | 8/12/2013 | |
| 1 | 1 | EXTRUDEX ORDER NO. | 159543 | 3 |
| 1 | 1 | MANIFEST NO. | 292783 | |
| 1 | 1 | CERTIFICATION | MADE IN CANADA | |
| 1 | 1 | MILL TEST ASTM B221-12 | | |

Mechanical Properties

| Lot | Alloy |
|------|-------|
| A.11 | 6061 |

| Test Date | Ultimate Tensile Strength (KSI) | Yield Strength (KSI) | Percent Elongation | Hardness | Conductivity |
|-----------|---------------------------------|----------------------|--------------------|------------------|--------------|
| Aug/03/13 | 41.8 | 36.7 | 12.80 | 86.3, 87.1, 86.6 | |

Chemical Composition

| Cast Number | Alloy |
|-------------|-------|
| 21256 | 6061 |

| Si | Fe | Cu | Mn | Mg | Cr | Ni | Zn | Pb | Sn | Sr | Ca | Al | Other |
|------|-------|-------|-------|------|-------|------|-------|-------|------|------|------|------|-------|
| 0.56 | 0.207 | 0.186 | 0.065 | 0.82 | 0.045 | 0.00 | 0.008 | 0.008 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |

We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper specifications.

David Natale

David Natale
Quality Control Manager

1 - CUSTOMER COPY

MILL TEST ASTM B221-12

Doc No. 164762 Indexed 13Aug13 by slssup1

THYSSENKRUPP MATERIALS NA

DART AEROSPACE
ALUMINUM FLAT BAR 6061-T6511
375" x 1.00" X 144.0000"
PART NO.

PO:Rel 22J25

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

20Dec13
Pg 1/1

BLPEC-855986-002

Pg 1/1



MILL TEST ASTM B221-12

TEL: (416) 745-4444 FAX: (416) 745-0925 1-800-668-7210
4111 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4
<http://www.extrudex.com>

| | | | | | | | | | |
|----------------------------|--|----------------------|--|------------------|--|--------------------|--|------------------------|--|
| BILL TO | | 1, 2, 3 Cert Code: | | DATE OF SHIPMENT | | EXTRUDEX ORDER NO. | | MANIFEST NO. | |
| THYSSENKRUPP MATERIALS, NA | | 1 | | 0.22 | | 159957 - 1 | | 292782 | |
| SHIP TO | | CUSTOMER PO | | S | | 8/12/2013 | | | |
| THYSSENKRUPP MATERIALS, NA | | PEC-250317 | | 6061 | | FORBES DODWELL | | | |
| SO DESCRIPTION | | CUSTOMER PART NUMBER | | 6061 | | SALESMAN | | | |
| 3.75" x 1" FB | | 1-375-1000 | | 6061 | | TEMPER | | | |
| | | | | PART DESCRIPTION | | CERTIFICATION | | | |
| | | | | | | MADE IN CANADA | | | |
| | | | | | | | | MILL TEST ASTM B221-12 | |

Mechanical Properties

| <u>Lot</u> | <u>Alloy</u> | <u>Test Date</u> | <u>Ultimate Tensile Strength (KSI)</u> | <u>Yield Strength (KSI)</u> | <u>Percent Elongation</u> | <u>Hardness</u> | <u>Conductivity</u> |
|------------|--------------|------------------|--|-----------------------------|---------------------------|-----------------|---------------------|
| A.11 | 6061 | Aug/01/13 | 41.9 | 38.6 | 15.20 | 87.187.9 | 87.5 |

Chemical Composition

[illegible]

We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper specifications.



David Natale
Quality Control Manager

1 - CUSTOMER COPY

MILL TEST ASTM B221-12

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511
.750" x 3.00" x 144.0000"
PART NO.

PO/Rel 22425

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-S55986-004

20Dec13

Signed by: _____

Pg 1/1

KAISER
ALUMINUM
FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

| | | | | | |
|--|-------------------------|-------------------------------------|---|--|----------------------|
| CUSTOMER PO NUMBER: PEC-253393-2 | | CUSTOMER PART NUMBER: ALREC00350 | | PRODUCT DESCRIPTION: .750 X 3.000 SC RECT BAR | |
| KAISER ORDER NUMBER: 654684 | LINE ITEM: 002 | SHIP DATE: 11/05/2013 | KAISER LOT NUMBER: Z00219063 | ALLOY: 6061 | TEMPER: T6511 |
| WEIGHT SHIPPED: 1524.000 LB | QUANTITY: 48.000 PCS | B/L NUMBER: 607497 | DIAMIDAF/THKNS: | WIDTH: | LENGTH: 12.000 FT |
| SHIP TO: THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA | | | SOLD TO THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA | | |

Actual Physical Properties

| REFERENCE | DASH# | SAMPLE# | UTS (KSI) | YTS (KSI) | ELONG% | HARDNESS | CONDUCT. | BEND |
|-----------|-------|---------|-----------|-----------|--------|----------|----------|------|
| Z00219063 | 0001 | 1 | 51.6 | 48.2 | 15.3 | RE 94 | N/A | N/A |
| Z00219063 | 0001 | 2 | 51.7 | 48.2 | 12.1 | RE 93 | N/A | N/A |
| Z00219063 | 0001 | 3 | 51.1 | 47.7 | 17.0 | RE 93 | N/A | N/A |
| Z00219063 | 0001 | 4 | 48.5 | 45.0 | 15.2 | RE 94 | N/A | N/A |
| Z00219063 | 0001 | 5 | 49.2 | 45.3 | 14.5 | RE 90 | N/A | N/A |

Chemical Composition (wt%), Aluminum Remainder

| LIMITS | Si | Fe | Cu | Mn | Mg | Cr | Zn | Ti | Pb | Bi | Zr | Ea | Tot |
|---------|------|------|------|------|------|------|------|------|-----|-----|-----|------|------|
| Maximum | 0.80 | 0.70 | 0.40 | 0.15 | 1.20 | 0.35 | 0.25 | 0.15 | NA | NA | NA | 0.05 | 0.15 |
| Minimum | 0.40 | 0.00 | 0.15 | 0.03 | 0.80 | 0.04 | 0.00 | 0.00 | NA | NA | NA | 0.00 | 0.03 |
| 103098 | .71 | .23 | .24 | .09 | .92 | .10 | .02 | .02 | .00 | .00 | .00 | .01 | .03 |

Applicable Requirements:

ASTM-B221-13 STENCILED ASME-SB221 1998 SECT II AMS-QQ-A-200/8 97(REA 2012) UNS-A96061
(T6511 also conforms to T6-not applicable to other tempers)

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA
MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY
OF ITS COMPOUNDS ARE UTILIZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been
inspected and tested and found in conformance with applicable specifications forming a part of the
description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on
Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Timothy K. Fargo, Quality & Technology Manager



Plant Serial: 00112126

Kaiser Order Number: 654684

Line Item: 002

THYSSENKRUPP MATERIALS NA

DART AEROSPACE
ALUMINUM PLAT BAR 6061-T6511
1.250" x 2.00" x 144.0000
PART NO.

P/O Ref: 22-425

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Signed by: _____

BL PEC-855986-006

20Dec13
Pg 1/1

Certificate of Mill Test Results

Service Center Metals

5850 Quality Way
Prince George, VA 23875



Can Do.

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

| OUR ORDER NUMBER | ITEM |
|------------------|------|
| 192177 | 6 |

| | | | | |
|------------------------------------|----------------------|------------------|------------------|--------------------------|
| BILL TO | MANIFEST NUMBER | DIE NUMBER | DATE OF SHIPMENT | CERTIFICATION |
| ThyssenKrupp Materials NA | 210507 | MRB1792 | 12/12/2013 | ASTM-B221-13 StencilCont |
| SHIP TO | CUSTOMER PO | ALLOY/TEMPER | SALES PERSON | SPECIFICATION |
| ThyssenKrupp Materials NA, Toronto | PEC-254216 | 6061-T6511 | David Schneider | AMS-QQA-20C/8 - 1997 |
| Quantity Certified | CUSTOMER PART NUMBER | DESCRIPTION | | |
| 2,104 lbs 59 pcs | MRB1792 | MORB 1.250x2.000 | | |

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown.

Items produced and certified as 6061-T6511
also meet the requirements of 6061-T6

Mechanical Properties

| Tests | Lot No. | Test Date | Ultimate Tensile Strength (KSI) | Yield Strength (KSI) | Percent Elongation |
|-------|-----------|-----------|---------------------------------|------------------------|------------------------|
| 6 | 201324784 | 12/7/13 | min 47.60 max 50.40 | min 43.70 max 46.20 | min 16.45 max 17.15 |

Chemical Composition for Aluminum Alloy 6061

| Cast Number | Alloy | Si | Fe | Cu | Mn | Mg | Cr | Zn | Ti | Al | Each | Total | Melt Source: |
|-------------|-------|------|------|------|------|------|------|------|------|-------|------|-------|--------------------------|
| 112631 | 6061 | 0.77 | 0.38 | 0.34 | 0.09 | 0.92 | 0.10 | 0.06 | 0.02 | 97.32 | 0.05 | 0.15 | United States of America |

Print Date: 12/12/2013



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO22425**

Purchase Order Date 12/18/2013

PO Print Date 12/19/2013

Page Number 1 of 4

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444
Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

REVISED

12/28/18

| Line Nbr | Reference Vendor Part Number Line Comments Delivery Comments | Description/ Mfg ID | Req Date/ Taxable Promise Date | CD | Req Qty/ Unit of Measure | PO Unit Price | Extended Price |
|---|--|------------------------|--------------------------------------|----|--------------------------------|---------------|----------------|
| 1 | M304R1.500 | 304 round bar 1.500 | 12/27/2013 Yes 12/27/2013 | | 12.00 f | \$10.80 | \$129.60 |
| MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276 NOTE: 303 NOT ACCEPTABLE | | | | | | | |

Line Total: \$129.60

| | | | | | | | |
|--|----------------------|------------------------|---------------------------------|--|------------|--------|---------|
| 3 | M6061T6B0.375X01.000 | 6061T6 BAR .375 x 1.00 | 12/27/2013 Yes 12/27/2013 | | 24.00 f | \$0.85 | \$20.35 |
| MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 OR 4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 | | | | | | | |

Line Total: \$20.35

Note:

12/19/2013



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO22425

Purchase Order Date 12/18/2013

PO Print Date 12/19/2013

Page Number 2 of 4

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444
Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

| | | | | | | | |
|---|----------------------|-------------------------|------------|-------|--|--------|---------|
| 4 | M6061T6B0.750X01.500 | 6061-T6 Bar .750 X 1.50 | 12/27/2013 | 12.00 | | \$2.48 | \$29.76 |
| | | | Yes | f | | | |
| | | | 12/27/2013 | | | | |

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 OR
4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR ASTM B221

Line Total: \$29.76

| | | | | | | | |
|---|----------------------|-------------------------|------------|-------|--|--------|---------|
| 5 | M6061T6B0.750X03.000 | 6061-T6 Bar .750 x 3.00 | 12/27/2013 | 12.00 | | \$4.93 | \$59.20 |
| | | | Yes | f | | | |
| | | | 12/27/2013 | | | | |

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 OR
4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR ASTM B221

Line Total: \$59.20

| | | | | | | | |
|---|----------------------|-------------------------|------------|--------|--|--------|---------|
| 6 | M6061T6B00750X00.125 | 6061-T6 Bar .750 x .125 | 12/27/2013 | 100.00 | | \$0.30 | \$30.00 |
| | | | Yes | f | | | |
| | | | 12/27/2013 | | | | |

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 OR
4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR ASTM B221

12/13/12/23

Note:

12/19/2013



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO22425**

Purchase Order Date 12/18/2013

PO Print Date 12/19/2013

Page Number 3 of 4

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444
Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

Line Total: \$30.00

7 M6061T6B2.000X01.250 6061-T6 Bar 2.00 x 1.25 12/27/2013
Yes
12/27/2013

12.00
f

\$5.55 \$66.60

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 OR
4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR ASTM B221

Line Total: \$66.60

8 M7075T6B1.250X07.000 7075-T6 BAR 1.25" X 12/27/2013
7.000" Yes
12/27/2013

60.00
f

\$49.17 \$2,950.00

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$2,950.00

Note:

12/19/2013



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO22425**

Purchase Order Date 12/18/2013

PO Print Date 12/19/2013

Page Number 4 of 4

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA – (Free Carrier)

| | | | | | | |
|---|---------------------|---|------------|-------|---------|------------|
| 9 | M7075T6B7.000X2.000 | 7075-T6 BAR 7.000" X 2.000" (order in billets) | 12/27/2013 | 27.00 | \$82.57 | \$2,229.36 |
| | | | Yes | f | | |
| | | | 12/27/2013 | | | |

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

NOTE: PLEASE CUT TO SIZE: 24 PCS CUT 13.375" GRAIN DIRECTION ALONG LEGHT

Line Total: \$2,229.36

PO Total: \$5,514.87

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.
No substitution or deviation without consent.
Certificate of Conformity or Material Certification required - YES NO
PST# 6122-5207

Change Nbr:

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Change Date:

12/19/2013